NorthClad®
rainscreen solutions

ACM Series
Wet Joint System
**ACM Series**

**Wet Joint System**

“ACMFCM” extrusion provided in 6” pieces located at 16” O.C., Attached with #10 screws

4mm prefinished ACM panel in PE or FR core with twenty year finish warranty

“ACMFCM” extrusion provided in 6” pieces located at 16” O.C. or continuous based on project requirements

1 1/2” X 1/8” thick square tube stiffener as req’d set against 3M VRB tape to panel

“ACMP4M” extrusion set in sealant and attached with counter-sunk screws @ 16” O.C.

**Typical Panel**
**ACM Series**

Wet Joint System

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- **“ACMFCM” extrusion provided in 6” pieces located at 16” O.C. or continuous based on project requirements**
- **“ACMP4M” extrusion set in sealant and attached with counter-sunk screws @ 16” O.C.**
- **“ACMFCM” extrusion attached to “ACMP4M” extrusion with #10 screws**
- **Nomaco SOF™ backer rod**
- **Dow 795 Sealant**
- **4mm prefinished ACM panel in PE or FR core with twenty year finish warranty**

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**Vertical Joint Section**
Horizontal Joint Section

- 4mm prefinished ACM panel in PE or FR core with twenty year finish warranty
- "ACMFCM" extrusion provided in 6" pieces located at 16" O.C., fastened to "ACMP4M" extrusion with #10 screws
- "ACMP4M" extrusion set in sealant and attached with counter-sunk screws @ 16" O.C.
- Framing not by NorthClad®
- WRB not by NorthClad®
- Fastening per project-specific engineering
- Nomaco SOF™ backer rod
- Dow 795 Sealant
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**View Behind Joint**

4mm prefinished ACM panel in PE or FR core with twenty year finish warranty

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“ACMFCM” extrusion provided in 6” pieces located at 16” O.C. or continuous based on project requirements

“ACMP4M” extrusion set in sealant and attached with counter-sunk screws @ 16” O.C.

Nomaco SOF™ backer rod

Dow 795 Sealant